FRONTIER TECHNOLOGY CORPORATION

XENIA, OHIO, USA.

NOTE:

1. BRACKETS ALL CORNERS 0.010, 0.030 UNLESS OTHERWISE SPECIFIED.
2. PRESS PLUG FLUSH WITH CONTAINER TOP, IF WELD.
3. MINIMUM 0.300 WELD PENETRATION (MEASURED ALONG JOINT)
4. ELECTRODE END/EASE OR IMPRINT IDENTIFICATION MARKING.
5. NO MORE THAN 0.002 DEEP ON SURFACES INVICTED.

DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

TAPERED PLUG TO STICK UP 0.05 IN.

MATCHING TAPER

NOTE 3

CAMERA FLANGE LENGTH T-14.17

1.10 DIA. 1.07 DIA.

HC INCLINED ANGLE

MATERIAL A176 OR A179.

0.02% MAX. 0.03% BASIC XXXX-

ALL SURFACES ± 0.005 ANGLES ± 0.015 DIA.

DEVIATIONS:

UNLESS OTHERWISE SPECIFIED

TOLERANCES:

DEVIATIONS:

FRACIONS:

MFG:

APPROVAL:

DE

REV.

3 A

SIGNATURE

DATE

6-13-88

3 A

DRAWN

MFG

04-13-88

APPROVED

MS

A

7

NOTE 1

1. SEE BELOW CONTAINER

DESCRIPTION

SYM.

REVISIONS

MFG.

MS

DE

DATE

APPROVAL

DESCRIPTION

SYM.

REVISIONS

MFG.

MS

DE

DATE

APPROVAL

DESCRIPTION

SYM.