Dimensions are in inches unless otherwise specified. O.D. (measured along joint). Press plug flush with container top, TIG weld. Break all corners 0.05 - 0.20 unless otherwise specified.

TS: 6° included angle

NOTE 3

Tapered plug to stick up

Tight 0.005 at assembly.

- See Below
- See Below
- See Below
- See Below

MATERIAL
DESCRIPTION
REVISIONS
no more than .005 deep on surface indicated.

1. T.C. weld, minimum .050 weld penetration.
2. Face all corners .010-.020 unless otherwise specified.
3. Electrode, erode, or imprint identification marking.

NOTE 3

[Diagram of a cylindrical object with dimensions and notes]

PREMIER TECHNOLOGY CORPORATION
Xenia, Ohio, U.S.A.